

Date: Monday, 2/19/2007 3:28:33 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
 Job Number : 30779-2
 Estimate Number : 10532
 P.O. Number : N/A
 This Issue : 2/19/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL / MED FAB
 Previous Run : 30182
 Written By :
 Checked & Approved By :
 Comment : Est : I 03.01.16 Reformat: Incorporated D205-641-011
 KJ/RF
 Est : J 06-07-25 As per DSI 9344
 JLM
 Est : K 06.11.17 Per K10003 Rev C
 KJ
 Est Rev: L 07.01.12 Document Record for copying bluefile rmv
 KJ

Part Number : K10003
 Drawing Number : K10003
 Project Number : N/A
 Drawing Revision : C
 Material : N/A
 Due Date : 2/28/2007 Qty: 3 Um: Each

SPUT

07.02.19

Additional Product

Job Number:



Description :

Seq. #: Machine Or Operation:

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

SAD 02/03/31 @

2.0

D2570

Bushing



Comment: Qty.: 24.0000 Each(s)/Unit Total : 240.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
24	D2570	Bushing	B30198



3.0

D2571

Saddle, Fwd, Out

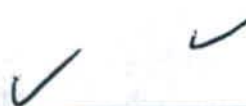


Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Saddle, Fwd, Out

Pick:

Qty	Part Number	Description	Batch
1	D2571	Saddle	B29660



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Drawing Name: SADDLE KIT

Job Number: 30779

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description:

4.0

D2572

Saddle, Fwd, In



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty

Part Number

Description

Batch

1

D2572

Saddle

0 30095 (1) ✓

x9

B30593 (3) ✓

B30213 (8) ✓

5.0

D2573

Saddle, Aft, Out



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle, Aft, Out

Pick:

Qty

Part Number

Description

Batch

1

D2573

Saddle

B30096 ✓

6.0

D2574

Saddle, Aft, In



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle, Aft, In

Pick:

Qty

Part Number

Description

Batch

1

D2574

Saddle

B30097 (2) ✓

B30215 (7) ✓

7.0

D27361

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Lug Assembly

Pick:

Qty

Part Number

Description

Batch

1

D2736-1

Bracket

B29783 ✓

8.0

D27363

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Lug Assembly

Pick:

Qty

Part Number

Description

Batch

1

D2736-3

Bracket

B29622 ✓

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Drawing Name: SADDLE KIT

Job Number: 30779

Part Number: K10003

Job Number:



Seq. #: Machine Or Operation: Description :

9.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)
Set Screw

Pick:

Qty

Part Number

Description

Batch

4

D2747

Socket Head Set Screw

B30054 ✓

10.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)
Saddle Spacer

Pick:

Qty

Part Number

Description

Batch

2

D2876

Spacer

28016 ✓

11.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)
Saddle Spacer

Pick:

Qty

Part Number

Description

Batch

2

D2877

Spacer

28481 ✓

12.0

D2968041

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
Tow Ring

Pick:

Qty

Part Number

Description

Batch

1

D2968-041

Tow Ring

B27924 ✓

13.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)
Set Screw

Batch:

B28053 ✓

14.0

AN46A

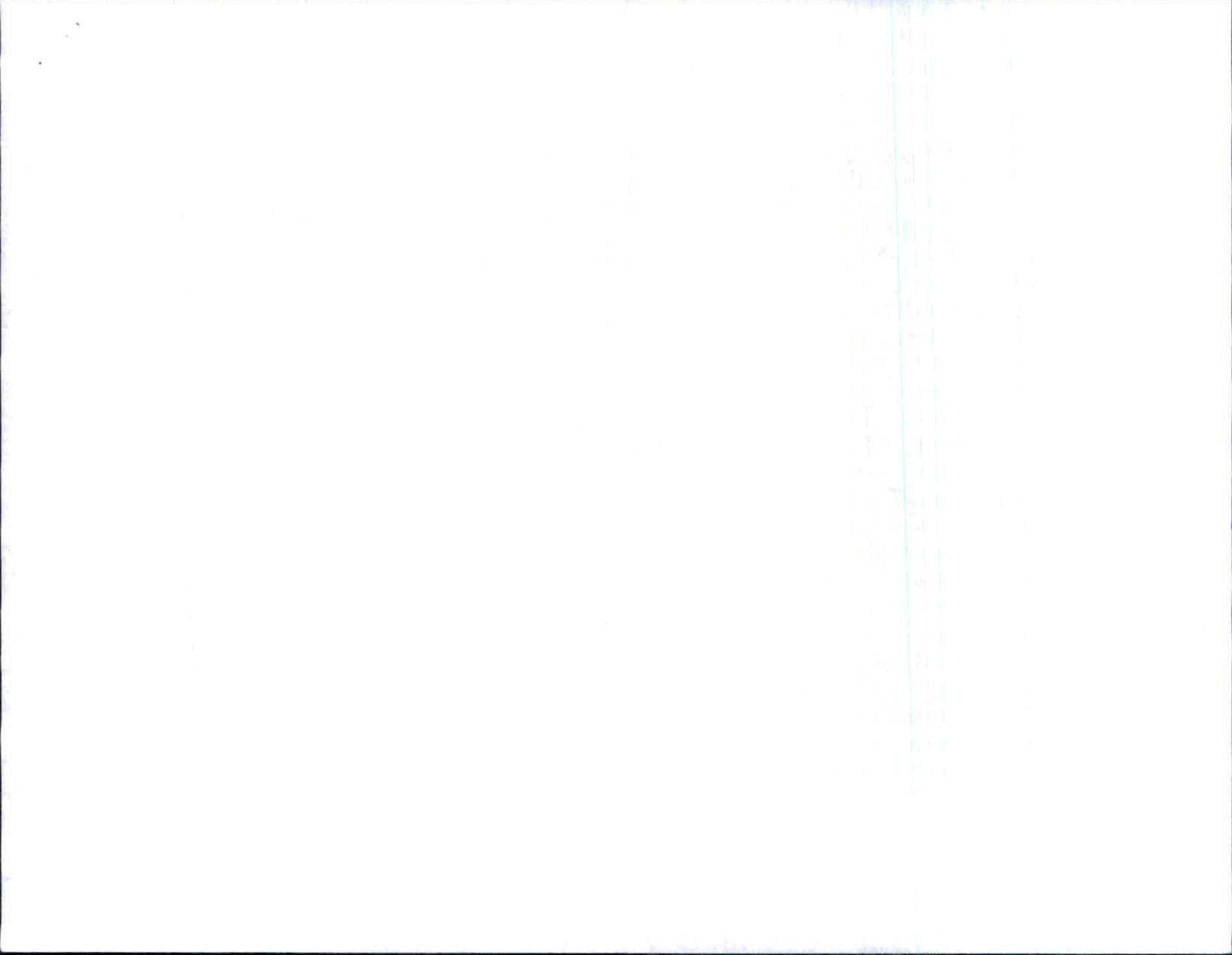
Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 160.0000 Each(s)

Bolt

Pick:













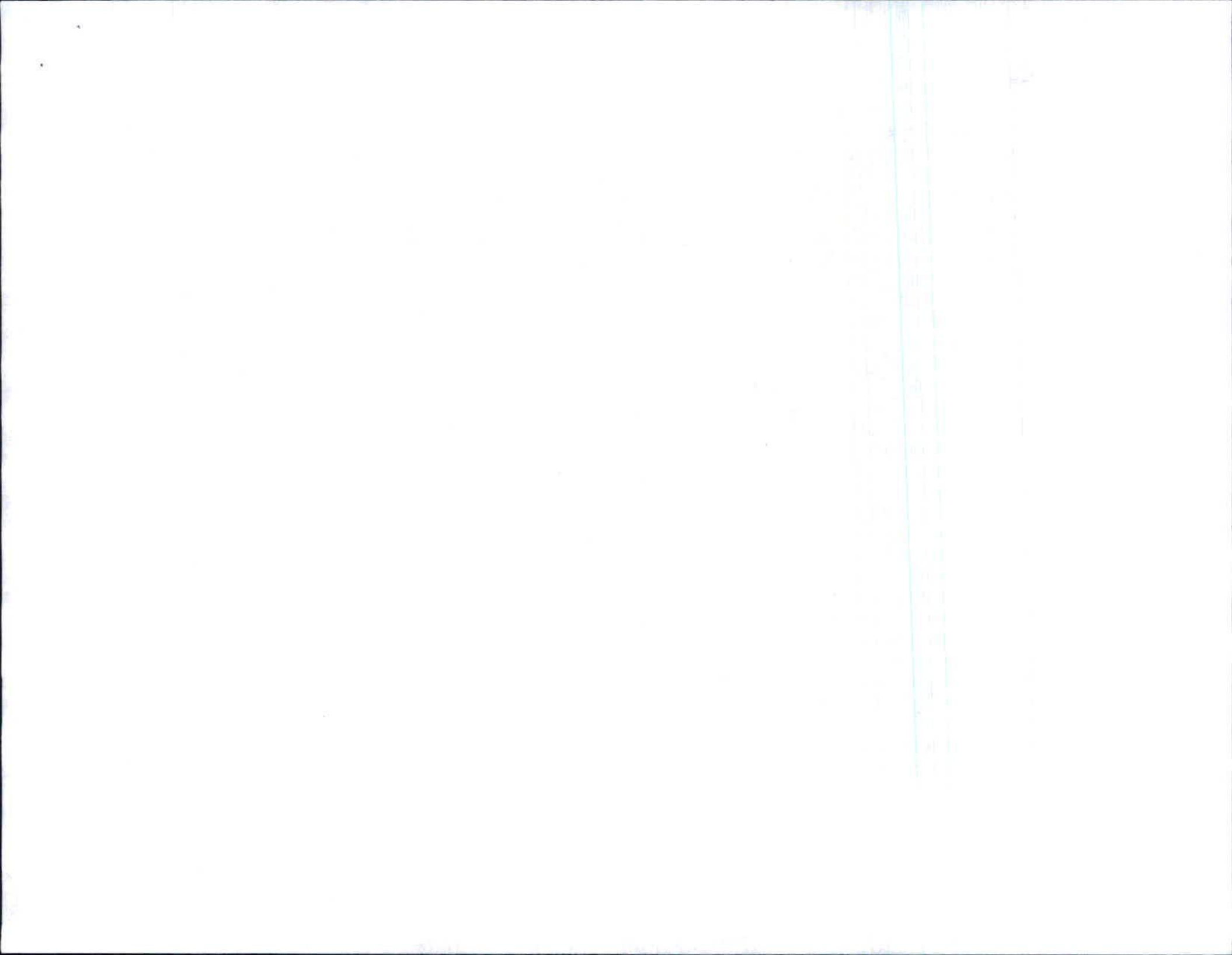
Process Sheet

Customer: CU-DAR001 Dart Helicopters Services Drawing Name: SADDLE KIT

Job Number: 30779 Part Number: K10003

Job Number: 

Seq. #:	Machine Or Operation:	Description :
	Qty Part Number Description Batch	
	16 AN4-6A Bolt M102 959 84 ✓ M102 116 89 ✓	
15.0	AN446A Bolt	 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)		
Bolt		
Pick:		
	Qty Part Number Description Batch	
	4 AN4-6A Bolt M102 985 ✓	
16.0	AN451A Bolt	 
Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)		
Bolt		
Pick:		
	Qty Part Number Description Batch	
	8 AN4-51A Bolt M102 832 ✓	
17.0	AN612A Bolt	 
Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)		
Bolt		
Pick:		
	Qty Part Number Description Batch	
	8 AN6-12A Bolt M102 809 (56) M103 830 (3) ✓	
18.0	AN960JD416 Washer	 
Comment: Qty.: 32.0000 Each(s)/Unit Total : 320.0000 Each(s)		
Washer		
Pick:		
	Qty Part Number Description Batch	
	32 AN960JD416 Washer M103 338 ✓ M102 929 (4)	
19.0	AN960JD616 Washer	 
Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)		
Washer		
Pick:		
	Qty Part Number Description Batch	
	8 AN960JD616 Washer M103 338 M103 395 ✓	



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Drawing Name: SADDLE KIT

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Job Number:



Seq. #:

Machine Or Operation:

Description:

20.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
1	AN970-4	Washer	M103349 ✓

21.0

MS21042L4

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total: 290.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
29	MS21042L4	Nut (or MS21042-4)	M103349 ✓

SAA 07/04/31 (10)

22.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



07/04/18 (10)

Comment: INSPECT KITS 100% FOR COMPLETENESS

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: REV H

07/04/18 (3)

59

24.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

07/04/18

Job Completion



h 07.04.18



DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. K10003	REV. SHEET 1 OF
DATE 06.11.07		TITLE SADDLE KIT	SCAL NT
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	06.11.07	ADD D3533-1	

RELEASED

06.11.13 #

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 205/210/212/412	D205-634-011 D205-634-015
BELL 204	D204-635-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16
D2571	1	1	1
D2572	1	1	1
D2573	1	1	1
D2574	1	1	1
D2747	4	4	4
D2876	2	2	2
D2877	2	2	2
D2707-041 (or D2968-041)	1	1	1
D3533-1	2	2	2
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8	8	8
*AN960JD1016	1	1	1
AN970-4	1	1	1
MS21042-4 (OR L4)	25	25	25

* REQUIRED WITH D2707-041 ONLY

SHOE COPY
RETURN TO
ENGINEERING
UNCONTROLLED C
SUBJECT TO AMEND
WITHOUT NOTICE
WORK ORDER
NO 30779

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